RLC2HD

miniature incremental magnetic encoder module

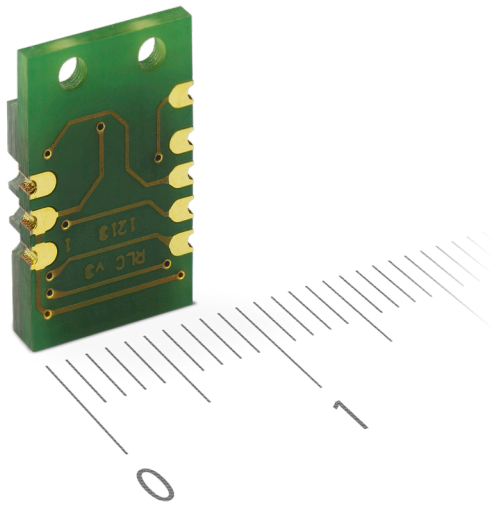
MINIATURE DESIGN

HIGH OPERATING SPEED

EASY INSTALLATION WITH SOLDERING

RLC2HD is a PCB-level incremental encoder system consisting of a PCB sensor and a magnetic scale or ring. It is designed for embedded motion control applications as a position control loop element in applications with limited space.

The state-of-the-art position detection guarantees a highly repeatable position measurement under wide installation tolerances and temperature ranges. The position information is output in incremental quadrature format with the periodic reference mark option (each pole).



Features and benefits

- Miniature design: 8 x 2.1 x 12.5 mm
- Incremental quadrature A, B, Z (TTL)
- Periodic-bidirectional reference mark
- High-speed operation
- Suitable for use with linear scale, radial and axial rings
- SMT solder to a customer PCB board
- RoHS compliant

SMT PICK AND PLACE | IN SMALL SIZE | LINEAR MOTOR | MEDICAL | ASSEMBLY LINES

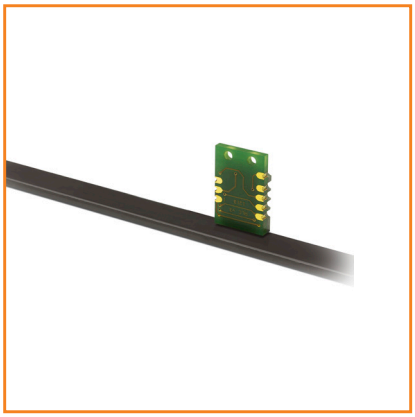
General information

The RLC2HD is a miniature rotary and linear encoder that can be used in space-constrained applications. The readhead provides a single-ended incremental signal and is ideally soldered to the customer's electronics.

Choose your RLC2HD system

The robust RLC2HD readhead is compatible with the RLS incremental scale MS05 as well as the RLS axial and radial rings. You can select the length of the MS05 scale up to 50 m. There is also a wide range of axial and radial incremental rings available. To ensure safety and reliability, the scale MS05 and the radial rings can be optionally covered with a protective stainless steel foil.

RLC2HD + magnetic scale

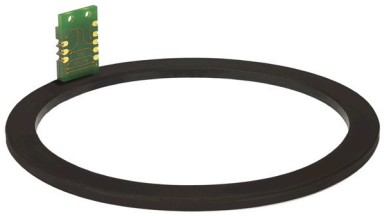


More about the MS magnetic scales can be found in the MSD01 at **RLS media center**.

RLC2HD + radial magnetic ring

More about the radial rings can be found in the MR02D02 at **RLS media center**.

RLC2HD + axial magnetic ring



More about the axial rings can be found in the MR01D01 at **RLS media center**.

Storage and handling

All data given below refer to the readhead only. Complete systems with magnetic scale or ring may have other limitations. For more information, see the MSD01, MR02D02 or MR01D01 data sheet at **RLS Media center.**

Storage temperature

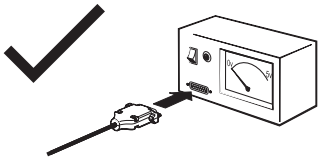
–40 °C to +85 °C

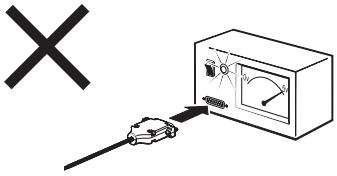
Operating temperature

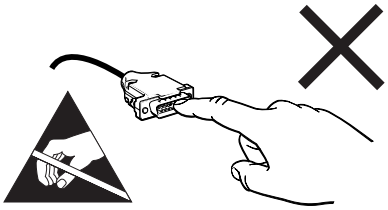
–30 °C to +85 °C

Humidity

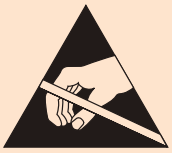
Up to 70 % non-condensing







The encoder is a mechanically sensitive component. Handle it by its edges, touch it lightly, minimize pressure and eliminate bending while maintaining a secure grip to prevent falls. Maximize cleanliness. When it's not in use, place it in an ESD protective packaging (box or tray).

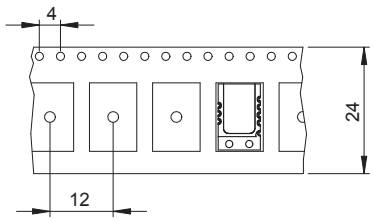


Readhead is ESD sensitive - handle with care.
Do not touch electronic circuit, wires or sensor area without proper ESD protection or outside of ESD controlled environment.

Packaging

Up to 20 pcs packaged individually in an antistatic box. 20+ units packaged in trays (max. 120 pcs per tray, 21 trays per box).

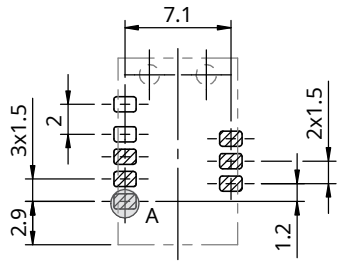
Tape and reel packaging (special option 07)
W24/P12/T0.3 in 13'' reel



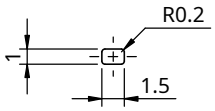
Dimensions and installation drawings

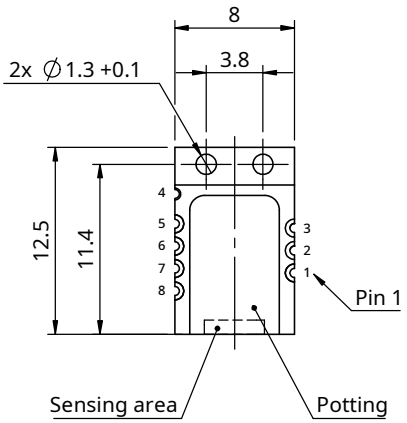
Dimensions and tolerances are in mm. Dimensions without tolerance values are in accordance with ISO 2768-m.

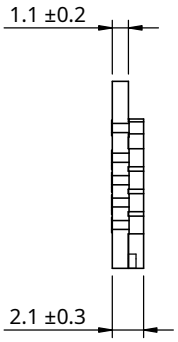
PCB footprint



Detail A:
Valid for all 8 pads



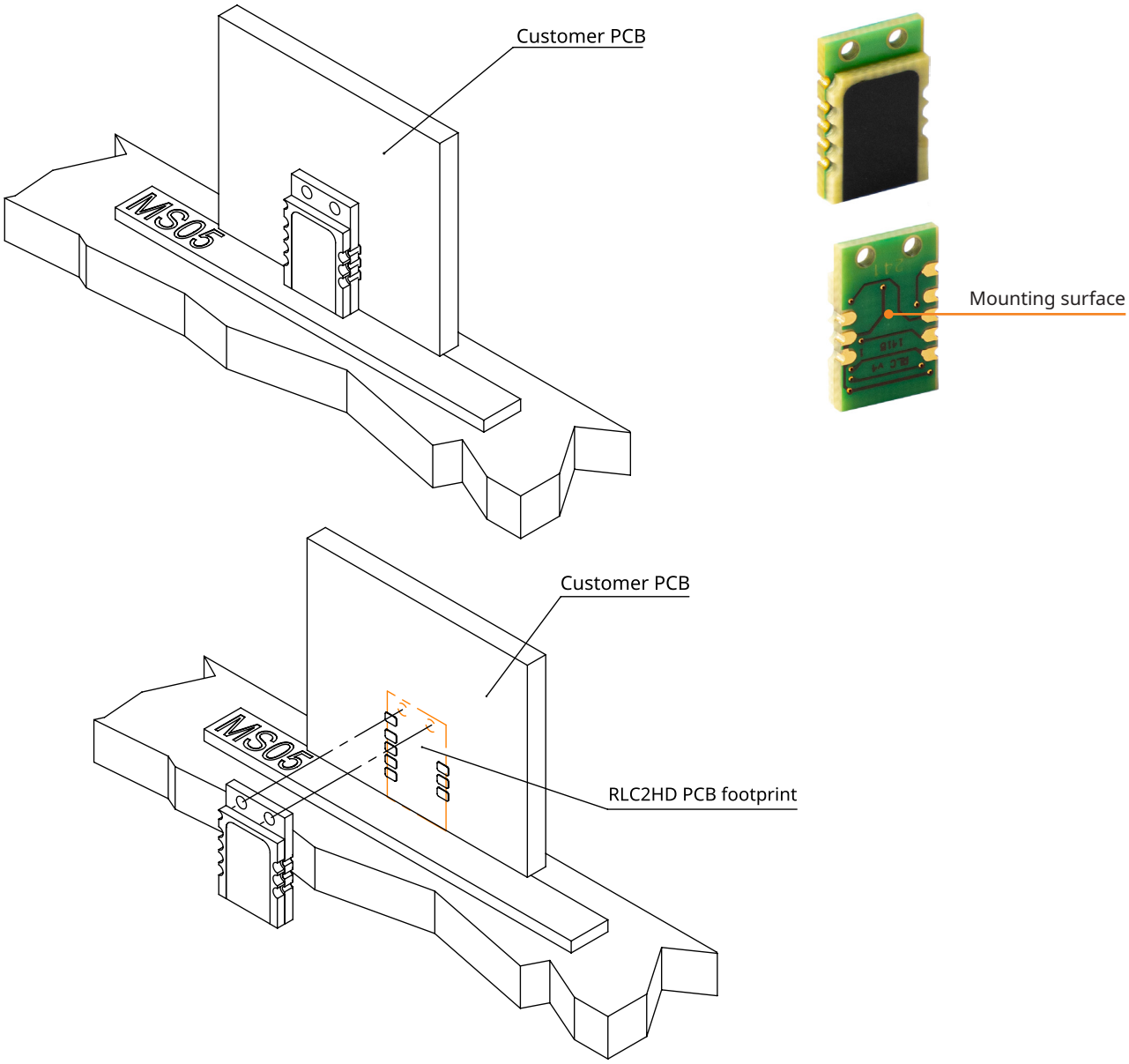




3D model available for download at **RLS Media center.**

Installation instructions

When mounting the RLB, make sure that only the mounting surfaces of the PCB assembly are in contact with the mounting bracket. All other parts of the PCB assembly should maintain a minimum distance of 0.1 mm from other metal objects. All permissible distance and angle tolerances must be strictly complied according to the mounting instructions found at MSD01, MR01D01 or MR02D02 data sheet at **RLS Media center**.



Images are for illustration purposes only. Valid for all versions.

To avoid mechanical damage to the PCB assembly, do not use countersunk fasteners.

- It is important that the space between the readhead and the magnetic scale is maintained over the entire measuring range.
- The magnetic encoder system must be used in accordance with the specified degree of protection. The following factors must be taken into account: IP protection class, operating temperature, external magnetic field, humidity level, mechanical load and EMC compatibility.
- The magnetic encoder system is sensitive to the external magnetic fields. The magnitude of the influence on the magnetic encoder system depends on the magnitude and direction of the external magnetic field. In particular, the rapidly changing stray magnetic fields affect the system and can alter its function. Magnetic field strength within 1 mT reduces the accuracy of the system. Field strengths greater than 1 mT will cause the system to malfunction and as a result the readhead will report an incorrect position. Magnetic field strengths greater than 25 mT will cause irreversible damage to the magnetic scale or ring and will have to be replaced.

Technical specifications

System data

Pole length		2 mm
Maximum measuring length		50 m
System accuracy	Linear application MS05 magnetic scale	±10 µm/m / ±20 µm/m / ±40 µm/m Different accuracy grades of MS05 magnetic scale available. Refer to MSD01 available at **RLS Media center.**
	Rotary application	**Axial:** Refer to MR01D01 available at **RLS media center.** **Radial:** Refer to MR02D02 available at **RLS media center.**
Hysteresis		< 3 µm (at 0.3 mm ride height)
Repeatability (unidirectional)		< 1 µm
Reference mark		Periodic
Set-up time		< 10 ms (after power supply voltage is set in operating range)
Resolution		Max. 13 bit (~0.244 µm) For details refer to the **Table of available resolutions**.
Maximum speed	Linear application	Refer to MSD01 available at **RLS media center.....**
	Rotary application	**Axial:** Refer to MR01D04 available at **RLS media center**. **Radial:** Refer to speed calculator available at **RLS website**.

Electrical data

Power supply	5 V ±0.25 V – voltage on readhead
Current consumption	< 20 mA
Reverse polarity protection	Without reverse polarity protection

Mechanical data

Mass	1.25 g

Environmental data

Temperature	Operating	–30 °C to +85 °C
	Storage	–40 °C to +85 °C
Vibrations (55 Hz to 2000 Hz)		300 m/s² (IEC 60068-2-6)
Shocks (6 ms)		300 m/s² (IEC 60068-2-27)
Moisture level		MSL6 (IPC/JEDEC-J-STD-020)
Baking procedure		48 h/125 °C or according to IPC/JEDEC-J_STD_033
Humidity		70 % non condensing
External magnetic field during operation		< 1 mT
ESD immunity		HBM, Class 2 ±2kv

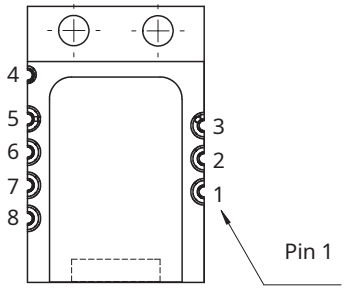
Reflow data

Moisture level	MSL6
Maximum reflow temperature	245 °C

Solder in 24h after bag is opened.

Electrical connections

Pin	Signal
1	Vdd
2	Vdd
3	GND
4	NC
5	NC
6	Z
7	B
8	A



Output type

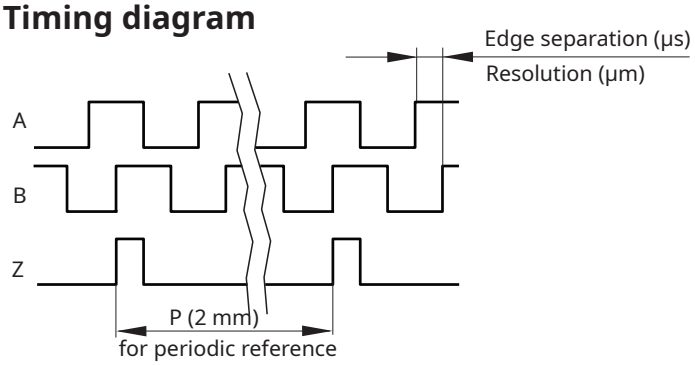
Incremental, no line driver

RLC2HD

Specifications

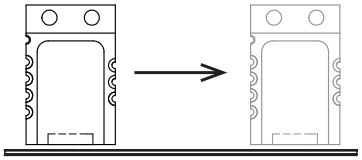
Output signals	Digital – TTL-level (A, B, Z)
Saturation voltage hi (I = –4 mA)	V_{dd} – 0.4 V
Saturation voltage Io (I = 4 mA)	0.4 V
Rise and fall time (c_c = 50 pF)	60 ns

Timing diagram



Positive direction

Digital output signals – A leads B



For more information, see the MSD01, MR02D02 or MR01D01 data sheet at **RLS Media center**.

Part numbering

RLC 2 HD A 13B A 00 C 00

Pole length

2 - 2 mm

Output type

HD - Incremental, no line driver

Option

A - Standard

Interpolation factor (Resolutions)*

13B - 8192 (~0.244 µm)
12B - 4096 (~0.488 µm)
11B - 2048 (~0.976 µm)
2D0 - 2000 (~1 µm)
1D6 - 1600 (~1.25 µm)
10B - 1024 (~1.953 µm)
1D0 - 1000 (~2 µm)
D80 - 800 (~2.5 µm)
09B - 512 (~3.906 µm)
D50 - 500 (~4 µm)
D40 - 400 (~5 µm)
D32 - 320 (~6.25 µm)
08B - 256 (~7.812 µm)
D20 - 200 (~10 µm)
D16 - 160 (~12.5 µm)
07B - 128 (~15.625 µm)
D10 - 100 (~20 µm)
D08 - 80 (~25 µm)
06B - 64 (~31.25 µm)
D04 - 40 (~50 µm)
05B - 32 (~62.5 µm)
04B - 16 (~125 µm)
03B - 8 (~250 µm)

* For exact values see table of **Available resolutions**.

Minimum edge separation

K - 0.07 µs (15 MHz)
A - 0.12 µs (8 MHz)
B - 0.5 µs (2 MHz)
C - 1 µs (1 MHz)
D - 2 µs (0.5 MHz)
E - 4 µs (0.25 MHz)
F - 5 µs (0.2 MHz)
G - 10 µs (0.1 MHz)
H - 20 µs (0.05 MHz)

The customer's controller must support the selected edge separation time even if the encoder is used below the maximum speed.

Connector

00 - No connector, through-hole

Reference mark

C - Periodic reference mark as per scale pitch (every 2 mm)
Reference periods correspond to pole length of magnetisation. Magnetic scale or ring must be ordered with **no** reference mark.

Special requirements

00 - No special requirements (standard)
07 - Tape and reel packaging (for large quantities - see **page 3**)

Not all part number combinations are valid. Please refer to the table of available combinations on the next page for available options.

Table of available combinations

Series	Pole length	Output type	Option	Interpolation factor	Minimum edge separation	Connector	Reference mark	Special requirements
RLC	2	HD	A	xxx*	K / A / B / C / D / E / F / G / H	00	C	00 / 07
				04B	A / B / C / D / E / F / G / H			
				03B	B / C / D / E / F / G / H			

*Please check the table below for available interpolation factors.

For the part numbering of the MS incremental magnetic scale or the MR radial and axial incremental magnetic ring, refer to the MSD01, MR02D02 or MR01D01 data sheet at **RLS Media Center**.

Available resolutions

Table of available resolutions

Part number	Pole length [mm]	Interpolation factor	Resolution [µm]
13B	2	2^{13}	0.244140625
12B		2^{12}	0.48828125
11B		2^{11}	0.9765625
2D0		2000	1
1D6		1600	1.25
10B		2^{10}	1.953125
1D0		1000	2
D80		800	2.5
09B		2^{9}	3.90625
D50		500	4
D40		400	5
D32		320	6.25
08B		2^{8}	7.8125
D20		200	10
D16		160	12.5
07B		2^{7}	15.625
D10		100	20
D08		80	25
06B		2^{6}	31.25
D04		40	50
05B		2^{5}	62.5
04B		2^{4}	125
03B		2^{3}	250

Resolutions calculation

$$\text{Resolution [µm]} = \frac{\text{Pole length [µm]}}{\text{Interpolation factor}} = \frac{2000}{\text{Interpolation factor}}$$

For ring applications:

CPR – Counts per revolution (resolution)

Resolution [CPR] = Pole number* x Interpolation factor

PPR – Pulses per revolution

$$\text{Resolution [PPR]} = \frac{\text{Resolution [CPR]}}{4}$$

*See pole numbers in the MR01D01 or MR02D02 data sheet at **RLS Media center.**

Accessories

USB encoder interface
E201-9Q

E201-9Q should be used with adapter to transfer from single ended to differential.

Head office

RLS Merilna tehnika d. o. o.

Poslovna cona Žeje pri Komendi
Pod vrbami 2
SI-1218 Komenda
Slovenia

T +386 1 5272100
E mail@rls.si

www.rls.si

Global support

Visit our **website** to contact your nearest sales representative.

Date	Issue	Page	Description
19. 12. 2022	4	General	New design, data amended
7. 4. 2023	5	6	Installation instructions data added
		8	Output type specifications amended